

Listing of claims

This listing of claims will replace all prior versions and listings of claims in the application:

1. (Currently Amended) A collapsible container comprising:
a base having a lower hinge portion including a first lower hinge portion and a second lower hinge portion; and
a plurality of upstanding side walls attached to the base and having an upper hinge portion extending downwardly therefrom, the upper hinge portion including an elongate first upper hinge portion and an elongate second upper hinge portion, wherein the first lower hinge portion of the base includes a first opening for receiving the first upper hinge portion therein and also including a flange for securing the first upper hinge portion thereunder, and wherein the second lower hinge portion includes a support surface below a second opening correspondingly sized for receiving the second upper hinge portion therein and the second lower hinge portion includes an upward protrusion adjacent the support surface on an interior side of the support surface for limiting lateral movement between of the side walls wall and relative to the base toward an interior of the container in a direction perpendicular to an axis about which the side wall pivots relative to the base, and wherein the flange is deflected in a plane generally perpendicular to the axis upon insertion of the first upper hinge portion into the first lower hinge portion in a direction not parallel to the axis about which the side wall pivots relative to the base, and wherein at least one of the upstanding sidewalls has a latch striker portion and an adjacent one of the upstanding sidewalls has a latch receiver portion for receiving the latch striker portion when the container is in its assembled orientation.
2. (Previously Presented) The collapsible container of claim 1, wherein the second upper hinge portion has a cylindrical cross-section.
3. (Previously Presented) The collapsible container of claim 1, wherein the second upper hinge portion is disposed adjacent the first upper hinge portion .

4. (Currently Amended) A collapsible container comprising:
a base having a plurality of lower hinge portions; and
a plurality of upstanding side walls pivotably attached to the base and having
lower areas with upper hinge portions attached therewith in a unitary construction, the
upper hinge portions received by the lower hinge portions in a secure manner, wherein
one of the upstanding sidewalls has a latch receiver portion formed integrally therewith,
the latch receiver portion having a receiving area defined by a plurality of beveled
surfaces, and wherein an adjacent one of the upstanding walls has a latch striker portion
having corresponding mating beveled surfaces for being received securely within the
latch receiver portion to retain the adjacent one of the upstanding side walls in its
assembled orientation, wherein the plurality of beveled surfaces on the latch receiver
portion and the plurality of beveled surfaces on the latch striker portion each include
three substantially planar surfaces extending at acute nonzero angles relative to one
another.

5. (Currently Amended) A collapsible container comprising:
a base having a lower hinge portion including a first lower hinge portion and a
second lower hinge portion; and
at least one side wall pivotably attached to the base and having an upper hinge
portion extending downwardly therefrom, the upper hinge portion including an elongate
first upper hinge portion having an axis and an elongate second upper hinge portion,
wherein the first lower hinge portion of the base includes a first recess for receiving the
first upper hinge portion therein in a direction not parallel to the axis of the first upper
hinge portion and also including a stop portion for securing the first upper hinge portion
thereunder, and wherein the second lower hinge portion includes a second opening for
receiving the second upper hinge portion securely therein, wherein the second lower
hinge portion includes ~~a~~an upwardly-opening concave support surface ~~for~~ supporting the
second upper hinge portion thereon and for limiting lateral movement between the side
wall and the base while enhancing the pivotability therebetween, wherein the side wall is
pivotable about a pivot axis relative to the base, and wherein the stop portion is deflected
in a direction generally perpendicular to the pivot axis upon insertion of the first upper
hinge portion into the first lower hinge portion.

6. (Previously Presented) The collapsible container of claim 5 wherein the stop portion of the first lower hinge portion extends downwardly.

7. (Previously Presented) The collapsible container of claim 6 wherein the stop portion includes a lowermost edge for abutting the first upper hinge portion.

8. (Cancelled)

9. (Previously Presented) The collapsible container of claim 1 wherein the flange of the first lower hinge portion extends downwardly.

10. (Previously Presented) The collapsible container of claim 9 wherein the flange includes a lowermost edge for abutting the first upper hinge portion.

11. (Previously Presented) The collapsible container of claim 9 wherein the first upper hinge portion includes a flat surface, the flat surface abutting and deflecting inwardly of the container the flange during insertion of the first upper hinge portion into the first lower hinge portion.

12. (Previously Presented) The collapsible container of claim 11 wherein the first upper hinge portion has an elongated cross-section that permits insertion of the first upper hinge portion into the first lower hinge portion when the first upper hinge portion is in a first rotational position relative to the first lower hinge portion and retains the first upper hinge portion to the first lower hinge portion when the first upper hinge portion is in a second rotational position relative to the first lower hinge portion, the second rotational position different from the first rotational position.

13. (Previously Presented) The collapsible container of claim 12 wherein the upper hinge portion includes at least one downwardly extending arm connected to the second upper hinge portion, the at least one arm abutting a portion of the second lower

hinge portion to prevent movement in a direction axially along the second upper hinge portion.

14. (Previously Presented) The collapsible container of claim 13 wherein the at least one arm includes a pair of arms, each abutting the second lower hinge portion to prevent movement in both directions along the axis.

15. (Previously Presented) The collapsible container of claim 1 wherein the second lower hinge portion includes a concave support surface supporting the second upper hinge portion thereon.

16. (Previously Presented) The collapsible container of claim 15 wherein the second opening of the second lower hinge portion is correspondingly sized for receiving the second upper hinge portion therein and for limiting lateral movement between the side walls and the base in a direction generally parallel to a plane generally defined by the base.

17. (Previously Presented) The collapsible container of claim 4 wherein the latch striker portion snap-fits into the latch receiver portion when the adjacent one of the side walls is moved to an upright position.

18. (Previously Presented) The collapsible container of claim 4 wherein at least one of the beveled surfaces of the latch receiver portion and the latch striker portion is flexed upon insertion of the latch striker portion into the latch receiver portion.

19. (Previously Presented) The collapsible container of claim 4, wherein the latch receiver portion includes a pair of arms extending at an angle inwardly of the container and away from one another, and wherein at least one of the pair of arms includes an interference portion behind which the latch striker portion snaps when one of the side walls is moved to its assembled position.

20. (Previously Presented) The collapsible container of claim 19 wherein the latch striker portion includes a pair of outer surfaces angling inwardly of the container and away from one another, the pair of outer surfaces abutting the pair of arms when the container is in its assembled position.

21. (Previously Presented) The collapsible container of claim 20 wherein the latch receiver portion further includes a generally flat surface between the pair of arms abutting a generally flat outer surface between the pair of outer surfaces of the latch striker portion when the container is in its assembled position.

22. (Previously Presented) The collapsible container of claim 20 wherein the latch striker portion and latch receiver portion are a knock-down latch, such that they are unlatched by applying an external force to one of the adjacent walls, without manually actuating a release for the latch striker portion and latch receiver portion.

23. (Currently Amended) A collapsible container comprising:
a base;
~~at least one~~ a side wall; and
a hinge connecting the ~~at least one~~ side wall to the base to pivot about an axis of the hinge, the hinge having a hinge pin portion on one of the side wall and the base and a hinge receiver portion on the other one of the side wall and the base, the hinge pin portion having a first hinge pin portion and a second hinge pin portion, the hinge receiver portion including a first hinge receiver portion and a second hinge receiver portion, wherein the first hinge receiver portion ~~of the base~~ includes a first opening for receiving the first hinge pin portion therein and ~~also including~~ a flange for securing the first hinge pin portion ~~thereunder~~ therebehind, and wherein the second hinge receiver portion includes a concave surface opening toward the one of the side wall and the base, the second hinge receiver portion further including a second opening correspondingly sized for receiving the second hinge pin portion therein, ~~and for the concave surface contacting the second hinge receiver portion and~~ limiting lateral movement between the ~~at least one~~ side wall and the base in a direction perpendicular to the axis of the hinge, and wherein the flange is deflected in a plane perpendicular to the axis of the hinge upon insertion of the first

hinge pin portion into the first hinge receiver portion in a direction not parallel to the axis of the hinge.

24. (Currently Amended) The collapsible container of claim 23 wherein the ~~second opening of the second hinge receiver portion is correspondingly sized for receiving the second hinge pin portion therein and for limiting concave surface limits~~ lateral movement between the at least one side wall and the base in a direction generally parallel to a plane generally defined by the base.

25. (Currently Amended) The collapsible container of claim 24 wherein the flange of the first hinge receiver portion extends ~~downwardly~~ to a lowermost edge for abutting the first hinge pin portion and wherein the first hinge pin portion includes a flat surface, the flat surface abutting and deflecting inwardly of the container the flange during insertion of the first hinge pin portion into the first hinge receiver portion.

26. (Currently Amended) The collapsible container of claim 25 wherein one of the ~~second hinge receiver portion includes a concave support surface supporting and the~~ second hinge pin portion supports the other thereon.

27. (Previously Presented) A collapsible container comprising:
a base;
a first side wall and a second side wall, both pivotably attached to the base; and
at least one latch selectively securing the first side wall to the second side wall, wherein the at least one latch has a latch receiver portion formed integrally with the first side wall, the latch receiver having a receiving area defined by a plurality of beveled surfaces, and wherein the second side wall has a latch striker portion having corresponding mating beveled surfaces for being receiving securely within the latch receiver portion when the latch striker portion is moved toward the latch receiver portion, the latch receiver portion flexing during the insertion of the latch striker portion into the latch receiver portion while one of the first and second side walls is moved to an upright orientation, the latch receiver portion resisting movement of the latch striker portion

away from the latch receiver portion when the latch striker portion is received securely within the latch receiver portion.

28. (Previously Presented) The collapsible container of claim 27 wherein the latch is a knock-down latch that is unlatched by applying an external force to one of the first and second side walls to flex the at least one of the plurality of beveled surfaces to release the latch striker portion from the latch receiver portion without manually actuating a release for the latch.

29. (Previously Presented) The collapsible container of claim 27 wherein the at least one of the plurality of beveled surfaces is one of the plurality of beveled surfaces of the latch receiver portion that flexes outwardly during insertion of the latch striker portion into the latch receiver portion.

30. (Previously Presented) The collapsible container of claim 27 wherein at least one of the plurality of beveled surfaces of the latch receiver portion includes an interference portion that snaps behind the latch striker portion upon insertion of the latch striker portion into the latch receiver portion.

31. (Previously Presented) The collapsible container of claim 1 wherein the first upper hinge portion is received in the first lower hinge portion in a direction at least substantially perpendicular to the axis.

32. (Currently Amended) ~~The collapsible container of claim 1~~
A collapsible container comprising:

a base having a lower hinge portion including a first lower hinge portion and a second lower hinge portion; and

a plurality of upstanding side walls attached to the base, each side wall pivotable about an axis and having an upper hinge portion extending downwardly therefrom, the upper hinge portion including an elongate first upper hinge portion and an elongate second upper hinge portion,

wherein the first lower hinge portion of the base includes a first opening for receiving the first upper hinge portion therein and also including a flange for securing the first upper hinge portion thereunder, such that the flange is deflected in a plane generally perpendicular to the axis upon insertion of the first upper hinge portion into the first lower hinge portion in a direction not parallel to the axis, and

wherein the second lower hinge portion has a recess that includes the a second opening for receiving the second upper hinge portion therein, the second lower hinge portion further including an upward protrusion adjacent the recess on an interior side of the second opening, the upward protrusion limiting lateral movement of the second upper hinge portion toward an interior of the container.

33. (Previously Presented) The collapsible container of claim 1 wherein the upper hinge portion includes a pair of spaced-apart, downwardly extending arms connected proximate opposite longitudinal ends of the second upper hinge portion.

34. (Previously Presented) The collapsible container of claim 33 wherein each arm of the pair of arms abuts the second lower hinge portion to prevent movement in both directions along the axis.

35. (Cancel)

36. (Currently Amended) The collapsible container of claim 35-4 wherein on the latch receiver portion and on the latch striker portion, the three substantially planar surfaces include a middle surface generally defining a plane and two side surfaces extending at acute nonzero angles relative to the plane.

37. (New) The collapsible container of claim 1 wherein the second upper hinge portion is supported on the support surface of the second lower hinge portion and contacts the upward protrusion to limit lateral movement of the second upper hinge portion toward the interior of the container.

38. (New) The collapsible container of claim 37 wherein the support surface is concave and opens upwardly.

39. (New) A collapsible container comprising:

a base; and

a plurality of side walls extending upwardly from the base, including a first side wall attached to the base by a hinge such that the first side wall pivots about an axis, the hinge including a first hinge receiver portion having a flange for securing the first hinge pin portion by snapping past the first hinge pin upon movement of the first side wall toward the base in a first direction, the hinge further including a second hinge receiver portion having a concave support surface opening generally opposite the first direction and contacting a second hinge pin portion inserted therein upon movement of the first side wall toward the base in the first direction, the concave support surface including a protrusion for limiting lateral movement of the second hinge pin portion, and wherein the flange is deflected in a plane not parallel to the axis upon insertion of the first hinge pin portion into the first hinge receiver portion.

40. (New) The collapsible container of claim 39 wherein the first direction is not parallel to the axis.

41. (New) The collapsible container of claim 40 wherein the protrusion is on an interior side of the support surface and limits lateral movement of the first side wall toward an interior of the container.

42. (New) The collapsible container of claim 39 wherein the concave support surface faces generally opposite the first direction.